




SINCE 1976

A close-up photograph of a person wearing black gloves using a brush to apply a brown adhesive to the sole of a shoe. The shoe is dark blue or black leather. The background is dark and out of focus.

**FOOTWEAR  
ADHESIVES**

# SOLVENT BASED ADHESIVES

Established in 1976, Rota Chemicals began its operations in Istanbul, Turkey, focusing on the production of shoe and leather finishing chemicals. In 2015, we leveraged our extensive expertise in leather chemicals to diversify into the adhesive industry, launching a comprehensive range of high-quality water and solvent-based adhesives.

**Our Premium Solvent-Based Adhesives** are specially formulated to provide exceptional bonding strength for a wide variety of shoe soles.

TYPE	PRODUCT CODE	PACKAGING	APPLICATION & PROPERTIES
<b>POLYURETHANE BASED</b>	E-150	3 kg & 14kg net tin	1750 ± 200 cP
	E-200	3 kg & 14kg net tin	2000 ± 200 cP
	E-250	3 kg & 14kg net tin	2300 ± 200 cP
	S-155	3 kg & 14kg net tin	2000 ± 200 cP
	S-177	3 kg & 14kg net tin	3200 ± 200 cP
<b>POLYCHLOROPRENE BASED ADHESIVES</b>	N-210	11 kg net tin	1900 ± 200 cP
	N-215	3 kg & 14kg net tin	2000 ± 200 cP
	N-225	3 kg & 14kg net tin	2400 ± 200 cP
	N-230	3 kg & 14kg net tin	2800 ± 200 cP
<b>PRIMERS</b>	TS-15	1 Lt. & 15kg net plastic	PVC, PU , TPU PRIMER
	TS-20	1 Lt. & 15kg net plastic	TR SOLE PRIMER
	TS-32	1 Lt. & 15kg net plastic	RUBBER SOLE PRIMER
	TS-33E	1 Lt. & 15kg net plastic	EVA PRIMER



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# WATER BASED ADHESIVES

**Our eco-friendly water based adhesives** deliver a strong and durable bond while prioritizing environmental safety. Formulated to work effectively with various sole and footwear materials, this adhesive is perfect for both manufacturing processes and repair applications.

PRODUCT CODE	PACKAGING	APPLICATION	PROPERTIES
W-454	5 Lt. and 10 Lt. Plastic Drum & Bag	Brush	Sole Attaching
W-544	5 Lt. and 10 Lt. Plastic Drum & Bag	Spray	Sole Attaching
W-4184	5 Lt. and 10 Lt. Plastic Drum & Bag	Brush & Spray	Contact Adhesive (Leather stitching)
W-4186YP	5 Lt. and 10 Lt. Plastic Drum & Bag	Spray	Contact Adhesive (Leather stitching)
W-4232	5 Lt. and 10 Lt. Plastic Drum & Bag	Spray	Contact Adhesive (Leather stitching)



**HIGH QUALITY**



**FAST DRYING**



**EASY TO APPLY**



**HOT CLIMATES**



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# FOOTWEAR ADHESIVES



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